

# NiFe Oxide Catalysts for Electro-Oxidation of Glucose

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## 1. Introduction

A new frontier for the chemical industry is the highly selective transformation, by electrochemistry, of raw materials from biomass into intermediates, contributing to the transition from a fossil-based to a bio-based economy. Demonstrating the feasibility of this more sustainable approach is one of the objectives of the EU PERFORM project.

To establish this new infrastructure, the focus was pointed on specific investigations of target paired reactions. One of these reactions concerns glucose electro-oxidation to glucaric acid, a first step in the electrochemical synthesis of adipic acid (AA) [1].

Here we report, progress in development of a new 3D NiFe oxide catalyst (NiFeO<sub>x</sub>/NF), obtained from Nickel foam (NF) via hydrothermal synthesis for glucose (Glu) electrochemical oxidation [2].

## 2. Materials and Methods

### 2.1. Catalysts Preparation



**1<sup>st</sup> step.** A 20x20 mm NF is treated with HCl conc. in ultrasonic bath for 5 min, then washed with ultrapure water and ethanol, sequentially.



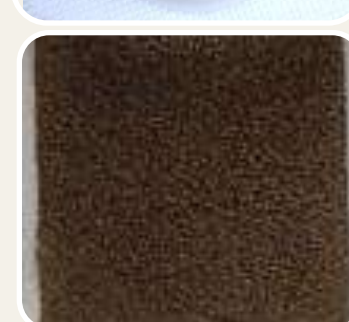
**2<sup>nd</sup> step.** The cleaned NF is immersed in a 0.2M Fe<sup>3+</sup> solution and sonicated for 30 min.



**3<sup>rd</sup> step.** 10 mL of a 1.5M CO(NH<sub>2</sub>)<sub>2</sub> solution and 20 mL of ethanol were added, the mixture containing NF is put in autoclave and heated to 160 °C for 24 h (heating rate 2 °C/min).

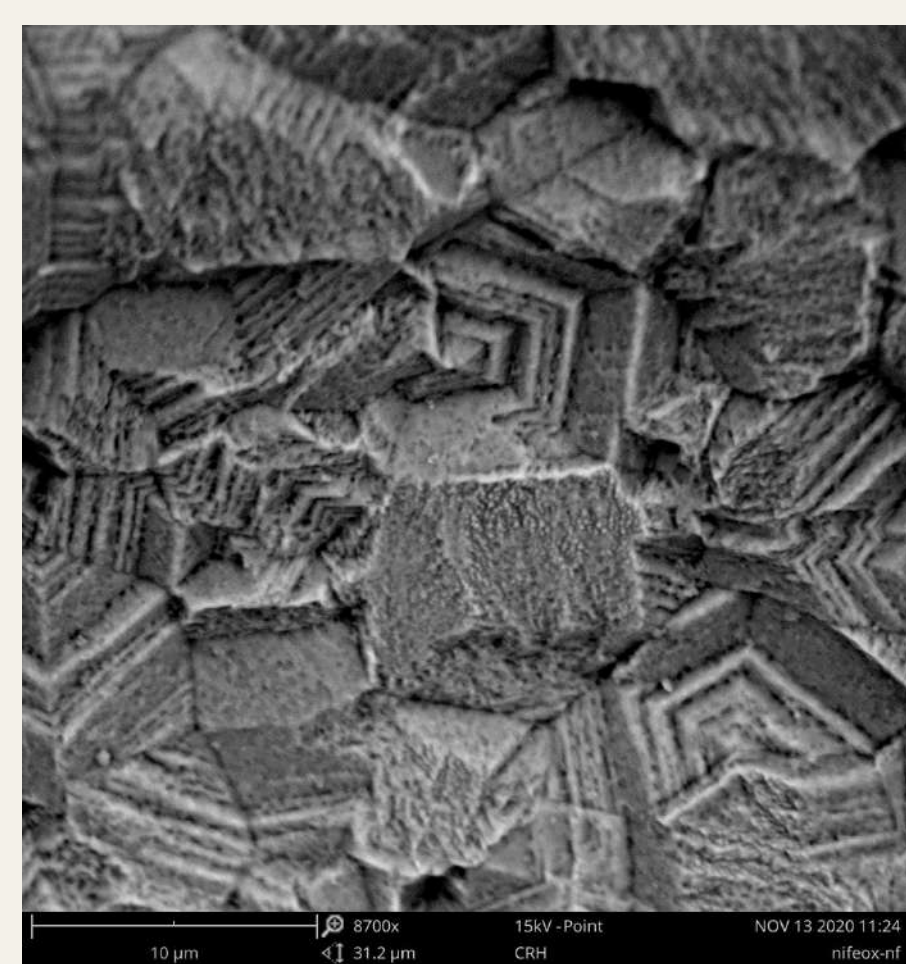


**4<sup>th</sup> step.** The sample is removed from the autoclave, washed with ultrapure water and ethanol obtaining the hydroxide nanosheets NiFe(OH)<sub>x</sub>/NF.

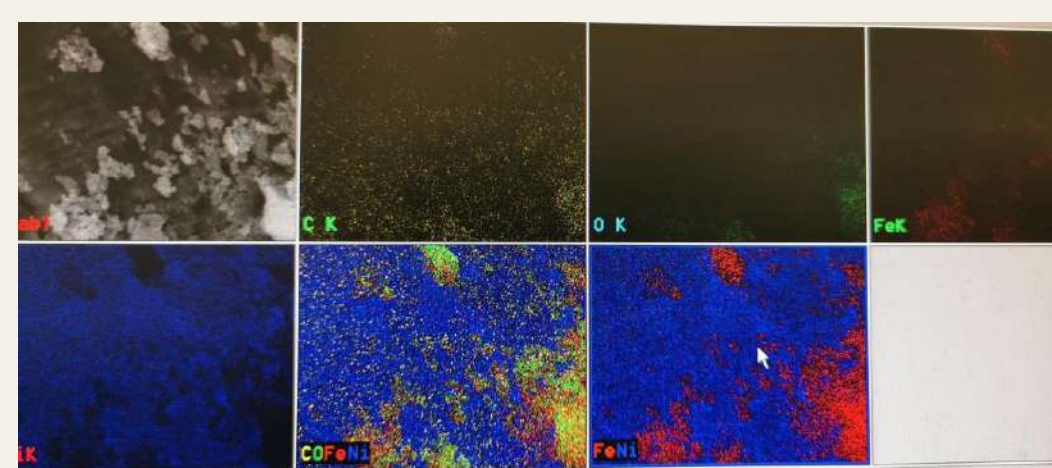


**5<sup>th</sup> step.** The sample is thermal treated in muffle at 300 °C for 3 h (heating rate 2 °C/min) obtaining the NiFeO<sub>x</sub>/NF catalyst.

### 2.2. Catalyst characterization by SEM

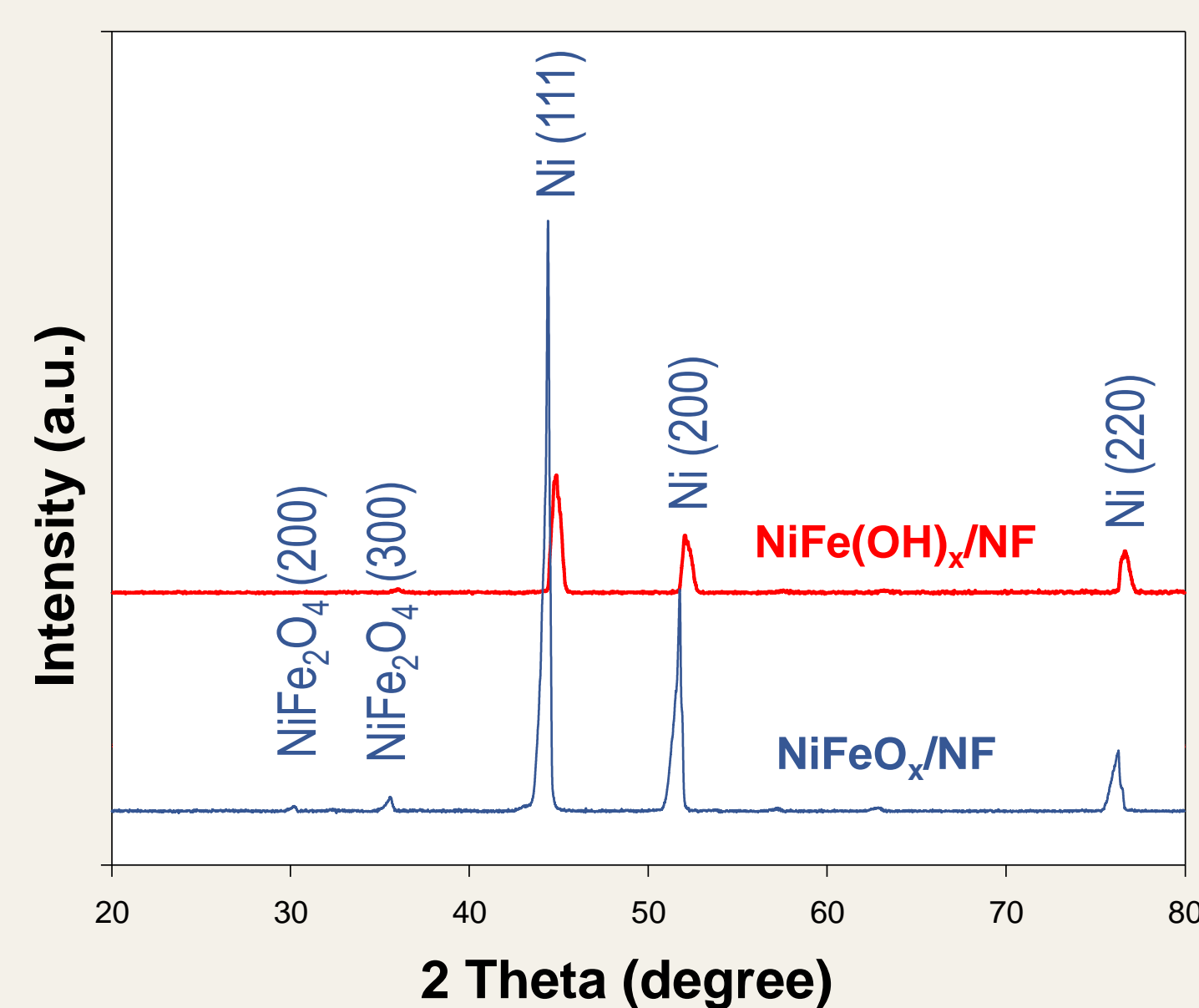


SEM image of the NiFeO<sub>x</sub>/NF catalyst.



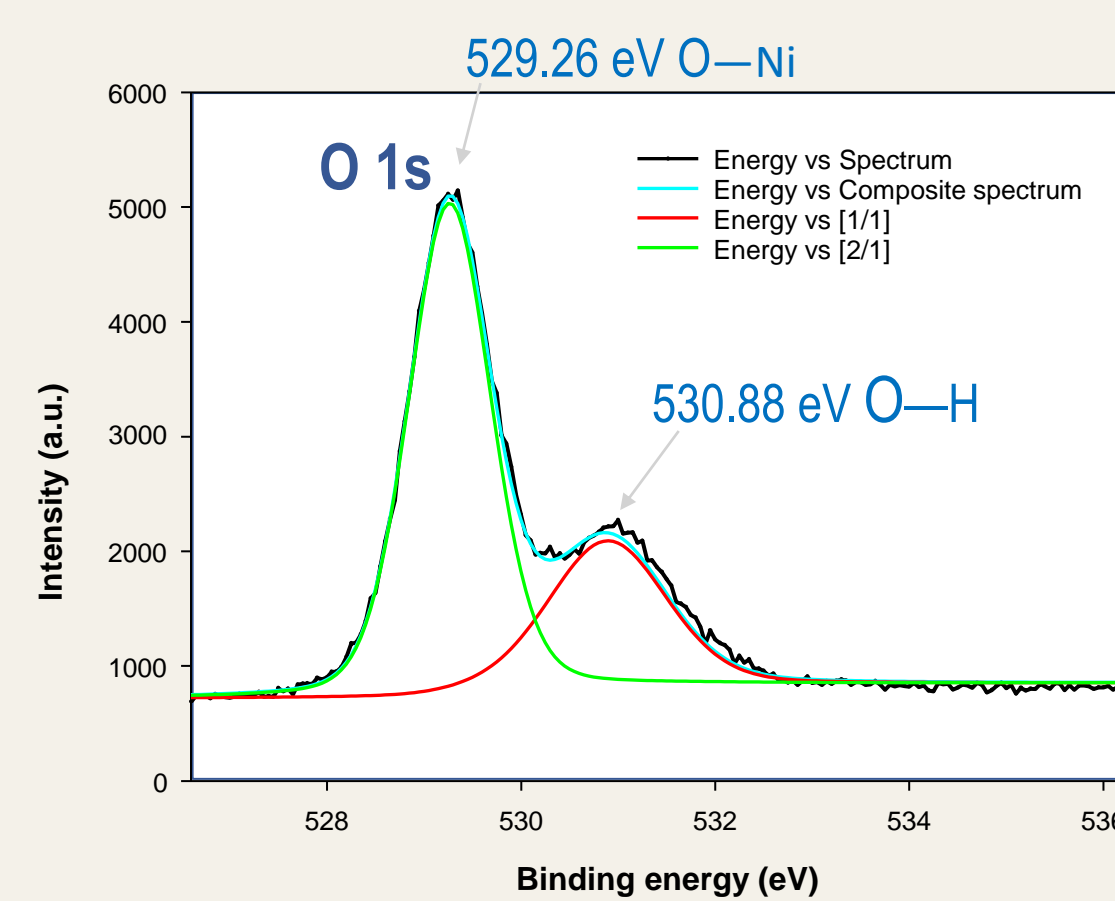
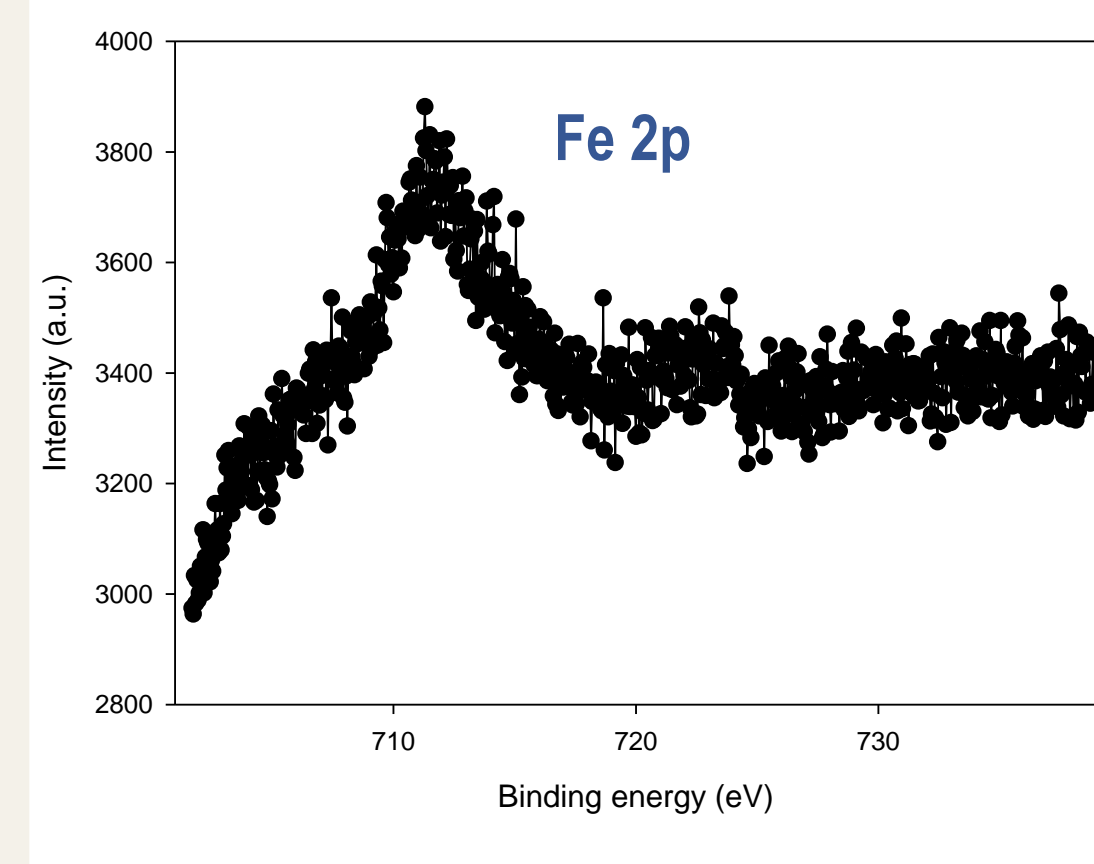
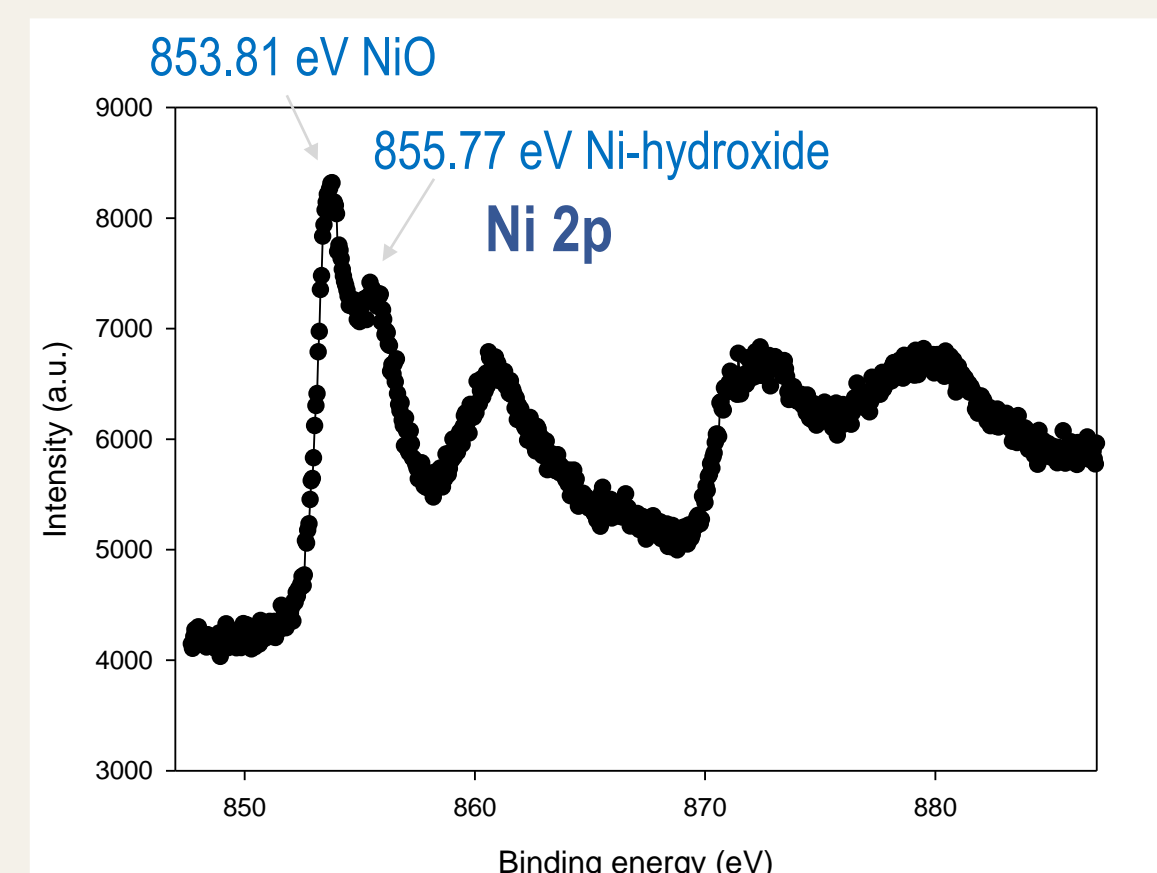
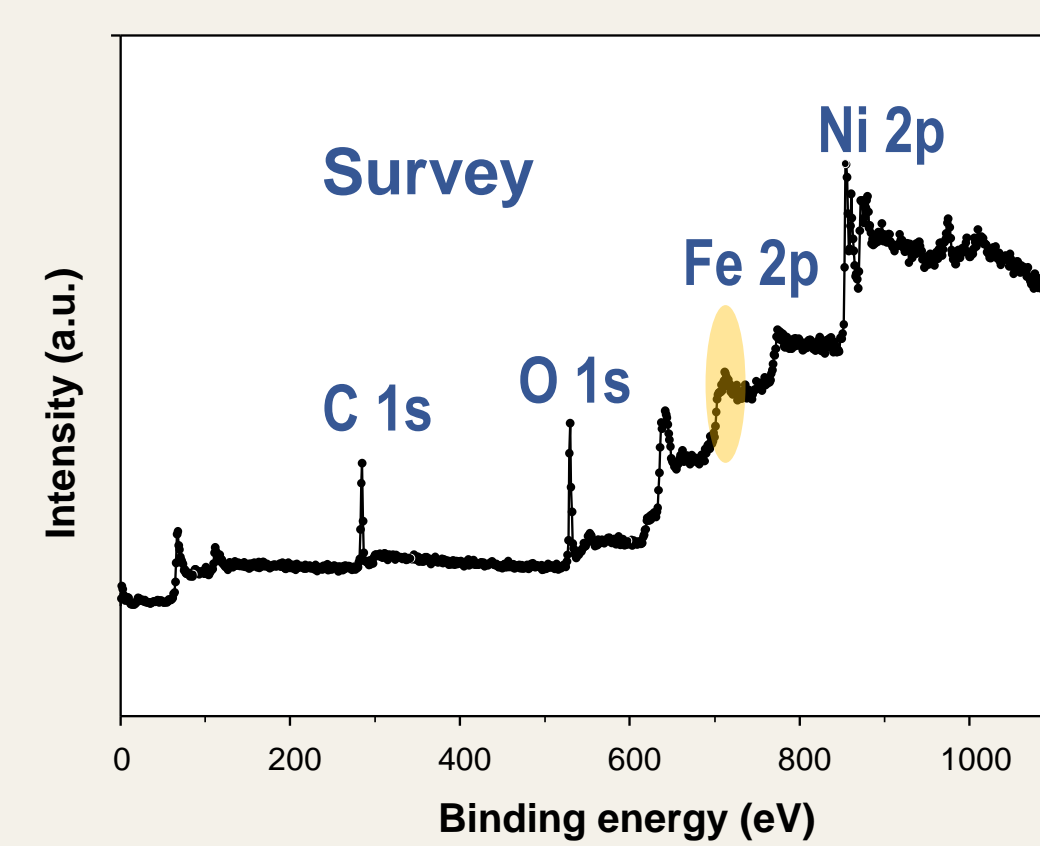
EDX Multi-Element Mapping of the used NiFeO<sub>x</sub>/NF catalyst.

### 2.3. Catalyst characterization by XRD



XRD patterns of the of the intermediated hydroxide and of the oxide obtained by hydrothermal synthesis.

## 2.4. Catalyst characterization by XPS



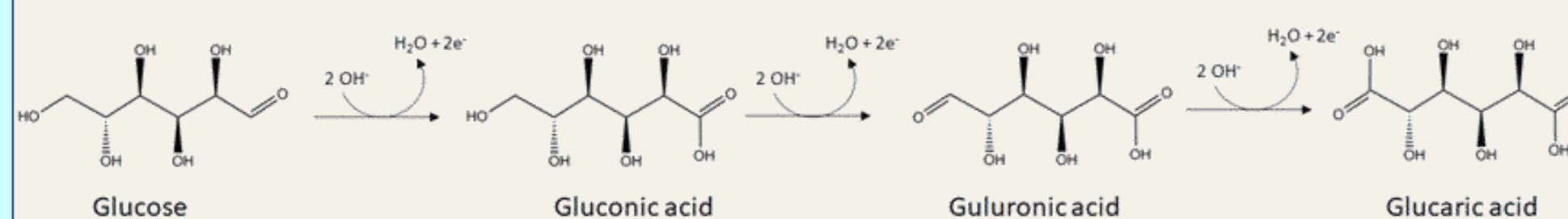
Weight % Table

| C1s   | O1s   | Fe2p3 | Ni2p3 |
|-------|-------|-------|-------|
| 15.75 | 13.30 | 9.22  | 61.72 |

## 3. Results

### 3.1. Electrochemical test of glucose oxidation

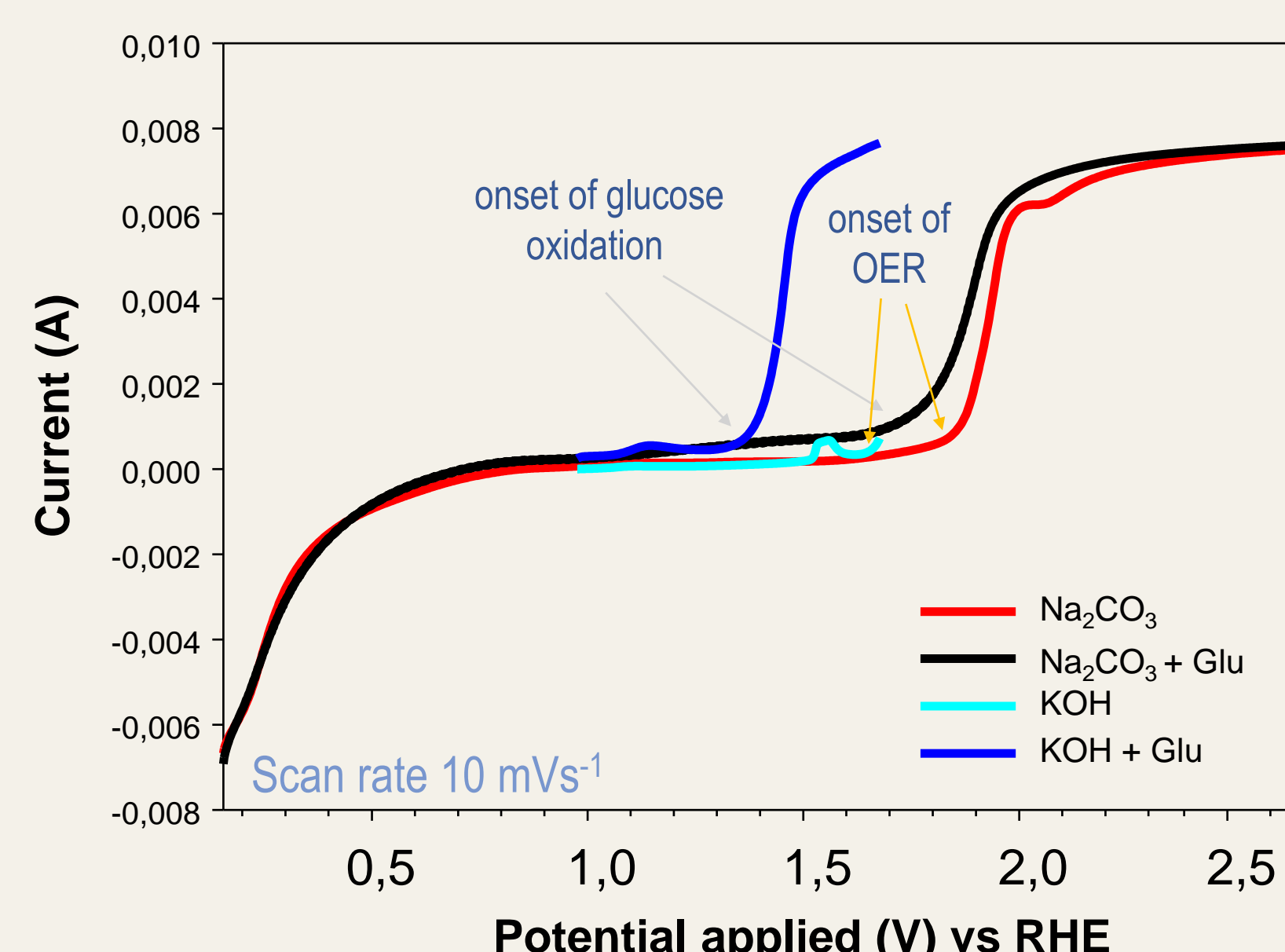
During the reaction, the formation of Gluconic Acid (GA) initially takes place, then its conversion according to **Scheme 1**. For a screening of the capability of the prepared NiFeO<sub>x</sub>/NF catalysts, the amounts of GA produced in batch by Glucose oxidation was determined by IC.



Scheme 1. Probable Reaction pathway

|               |   |
|---------------|---|
| Power supply  | PGSTAT30 with a three-electrode set-up                          |
| Reaction mode | CV and LSV in batch cell at rt                                  |
| Counter E.    | Pt wire   |
| Reference E.  | saturated Ag/AgCl   |
| Working E.    | NiFeO <sub>x</sub> /NF sample                                   |
| Electrolyte   | 1M KOH Ar purged or 0.1M Na <sub>2</sub> CO <sub>3</sub> in air |

### 3.2. Linear Sweep Voltammetry (LSV)



## 3.3. Determination of Gluconic Acid by IC

### IC test conditions:

MagIC Net Metrohm  
Column: Metrosep Organic Acids  
Eluent: 0.5 mM H<sub>2</sub>SO<sub>4</sub>  
Flow: 0.5 mL/min  
Pressure: 5.34 MPa  
Injection Volume: 20 μL

| Catalyst               | Electrolyte                          | pH    | Reaction Time / h | Gluconic Acid / ppm |
|------------------------|--------------------------------------|-------|-------------------|---------------------|
| NiFeO <sub>x</sub> /NF | KOH 1M                               | 13.52 | 2                 | 238                 |
| NiFeO <sub>x</sub> /NF | Na <sub>2</sub> CO <sub>3</sub> 0.1M | 10.95 | 2                 | 143                 |

## 4. Conclusion

The ongoing research, demonstrating the feasibility of the electro-synthetic approach, open the way toward a more efficient glucaric acid production, helping to promote the emerging electrification of the chemical industry.

The new electrochemical approach, under investigation within the PERFORM project, is inspired to green chemistry, and allows both energy saving and biomass valorisation.

NiFeO<sub>x</sub>/NF catalysts have been successfully prepared and characterized.

The NiFeO<sub>x</sub>/NF catalysts have been demonstrated effective in D-glucose oxidation reaction under different reaction conditions, with better results for KOH electrolyte.

Tests will be performed with the best screening catalysts in flow cell by the partners of PERFORM to evaluate the conversion capability under different conditions, and selectivity toward glucaric acid.

## Acknowledgements

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## References

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